

What is Sierra Services?

Sierra Services, Inc. is a business consulting firm that specializes in training, consulting and auditing of management systems. Our professional staff and associates have extensive experience in helping organizations of all sizes implement and maintain effective management system programs.

Our management systems professionals are experienced with internationally approved standards, including RC14001, RCMS, ISO/QS9000, TE/TL9000, TSI 6949, ISO 14001, and OHSAS 18001. Whether you are implementing a **new system or integrating two or more**, we can help guide you around the road blocks during implementation of a cohesive management system that fits within your company's framework.

Let us show you the **Pathway to Success** for your business through the use of effective management systems.



Our services include, but are not limited to:

- RCMS/RC14001 Management Systems consulting
- Risk and Security Assessments
- ISO14001 Environmental Management System consulting
- ISO 9000 Integration Consulting
- Management System Integration consulting
- Initial Environmental Review
- Management System Internal Audit Support
- Management Systems Training
- Industrial Hygiene and Health Risk Management



Sierra Services

Management Systems Training and Consulting

Corporate Offices
214 Vincent Place
Elgin, IL 60123

Phone: 773-866-0493
Fax: 888-677-2881

Email: information@sierraservices.net
Web Site: <http://www.sierraservices.net>

Local Offices:

Denver — Phoenix — Detroit — San Francisco
Richmond — Chicago — Seattle — Boston



RC14001 Internal Auditor Training

**RC14001
Internal Auditor
Training Course
Developed in Accordance
with ACC Requirements**



**Our Trainers
Have Successfully
Trained Over
2000 People on How to
Effectively Audit
EMS Programs**

Call Toll Free (773) 866-0493
Web Site: <http://www.sierraservices.net>

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Management Systems A Way of Life Today



Leading chemical companies are using EHS&S management systems as a means of moving beyond reactive compliance programs and replacing them with proactive systems that promote EHS&S prevention and excellence.

Let Sierra Services guide you throughout the managements systems implementation process.

Sierra Services can provide your team with a complete group of services for EHS&S management system design, implementation, independent review and evaluation. From the evaluation of existing management systems to assisting companies in implementing and preparing for third-party registration the management system professionals at Sierra Services can guide your team to success.

Our professional consultants have assisted many multinational companies in the design of management systems and facilitated the implementation of effective programs in accordance with internationally recognized system requirements, such as RCMS, RC14001, ISO14001, OHSAS18001 and the full range of QMS standards.

Visit our website at www.sierraservices.net

What is Responsible Care® 14001?

- RC14001 is a standard that combines Responsible Care and the ISO 14001 Environmental Management System requirements.
- RC14001 has been approved by the automotive industry for its Tier 1 suppliers, as its successful completion generates a certificate each for ISO 14001 and Responsible Care.
- RC14001 provides companies an opportunity to certify their environmental and Responsible Care management systems in one audit.

Attend One of the Sierra Services RC14001 Internal Auditor Training Courses

Available at Locations
Across the Country
Visit our Web Site at
www.sierraservices.net
For More Details

Ready To Enroll? Complete the information below and fax to Sierra Services at 888-677-2881 or Contact Sierra Services training department at 773-866-0493

Course Date & City _____

Your Name _____

Company _____

Address _____

City,ST,Zip _____

Phone _____

Fax _____

Email _____

Today's Date _____

Ref:040205DC

Exp. _____

RC14001 Auditor Training Course:

This course was developed in accordance with the ACC - RCMS 206 and its purpose is to teach auditors how to conduct audits against the RC14001 Technical Specifications (RCMS 151).

Sierra Services offers a 2-day course that provides training on the principles and practices of the RC14001 requirements, including:

1. RC Guiding Principle; RC Elements; RC Codes
2. The differences between ISO 14001 and RC with emphasis on health & safety
3. The RC Management System verification
4. The requirements for Audit Service Providers and/or Certification bodies
5. How to incorporate "beyond the fence line" focus into audit techniques
6. Auditor qualification requirements
7. The role of the public and the public participation during the audit
8. The Audit Process, Including planning, timing, document review, checklists, etc.

Select Your Price:

- \$495 per student with 90 day prepay
- \$595 per student with 60 day prepay
- \$695 per student with 30 day prepay
- \$795 per student prepaidd

(In house Training is also Available)

Payment Method (circle one) Check

Visa MasterCard Discover Amer.Exp.

Name on Card: _____

Signature: _____

Card # _____

Or you can Mail check payment to: **Sierra Services, Inc. 214 Vincent Place, Elgin IL 60123.**

Sierra Services will send a confirmation notice along with course location information after receipt of payment.